



Tighten all sixteen bolts in three stages and in sequence shown in FIGURE 3-31.

- (1) First tighten to 6.2 ft-lbs (8.4 Nm).
- (2) Second tighten to 38.5 ft-lbs (52.2 Nm).
- (3) Final tighten to 66.6 ft-lbs (90.3 Nm).